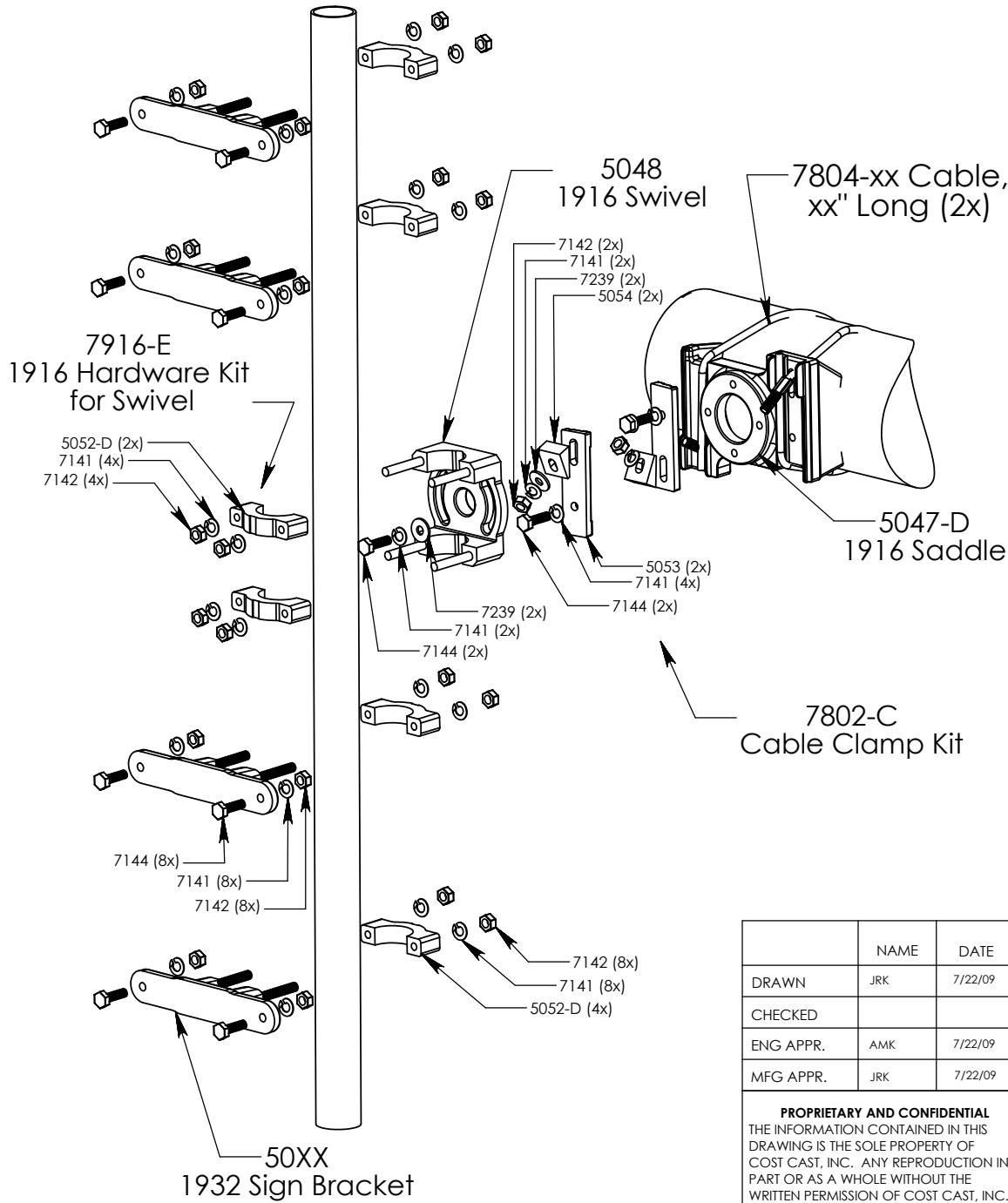


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	7/22/09	GMK



ITEM NO.	PART DESCRIPTION	
5047-D	1916 Saddle, Al Alloy 535.0	1
7804-xx	Aircraft Cable, xx" Long, 3/8" Swage, SS304	1
5048	1916 Swivel, Al Alloy 535.0, Cast in 3/8"-16 SS304 Studs (4)	1
5049	1916 Top Arm, Al Alloy 319.0, Cast in 3/8"-16 SS304 Studs (2), Cast in 5/16"-18 SS304 Stud(1)	1
5103	1916 Bottom Arm, Al Alloy 535.0, Cast in 5/16"-18 SS304 Studs (3), Pipe Thread	1
7277	1916 Bottom Arm Cover, Aluminum	1
7916-TGyy-G	Gusseted Pipe, yy" Long, Al Alloy 6061-T6	1
7802-C	Cable Clamp Kit	
5053	Mast Arm Cable Clamp, AL Alloy 319.0	2
5054	Mast Arm Cable Wedge, AL Alloy 319.0	2
7144	3/8"-16 x 1-1/4" Cap Screw, SS304	2
7239	3/8" Washer, Flat, Oversized, SS304	2
7141	3/8" Washer, Lock, SS304	4
7142	3/8"-16 Nut, SS304	2
7916-E	1916 Hardware Kit for Swivel	
5052-D	1916 Cap, Al Alloy 535.0	2
7144	3/8"-16 x 1-1/4" Cap Screw, SS304	2
7239	3/8" Washer, Flat, Oversized, SS304	2
7141	3/8" Washer, Lock, SS304	6
7142	3/8"-16 Nut, SS304	4
7916-D	Hardware Kit for 1916 Tube	
5052-D	1916 Cap, Al Alloy 535.0 (for Top Arm)	1
7141	3/8" Washer, Lock, SS304 (for Top Arm)	2
7142	3/8"-16 Nut, SS304 (for Top Arm)	2
7133	1/4"-20 x 3/4" Set Screw, SS304	2
7132	1/4"-20 x 5/8", Slotted Truss Head, SS304	2
7119	Single Hole Washer, .090" Thick, SS304	1
7118	Tri-Stud Washer, .090" Thick, SS304	1
7138	5/16" Washer, Lock, SS304	4
7136	5/16"-18 Nylock Nut, SS304	4

	NAME	DATE
DRAWN	JRK	7/22/09
CHECKED		
ENG APPR.	AMK	7/22/09
MFG APPR.	JRK	7/22/09

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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 ANGULAR: MACH ± 1/32"
 TWO PLACE DECIMAL ± .03"
 THREE PLACE DECIMAL ± .010"

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL
VARIOUS

FINISH
VARIOUS

DO NOT SCALE DRAWING

COST CAST, INC

TITLE:
1932-D-Cxx-Gyy
 Mast Arm Sign Assembly

SIZE A	DWG. NO. 13698	REV A
SCALE: 1:7	WEIGHT:	SHEET 1 OF 1