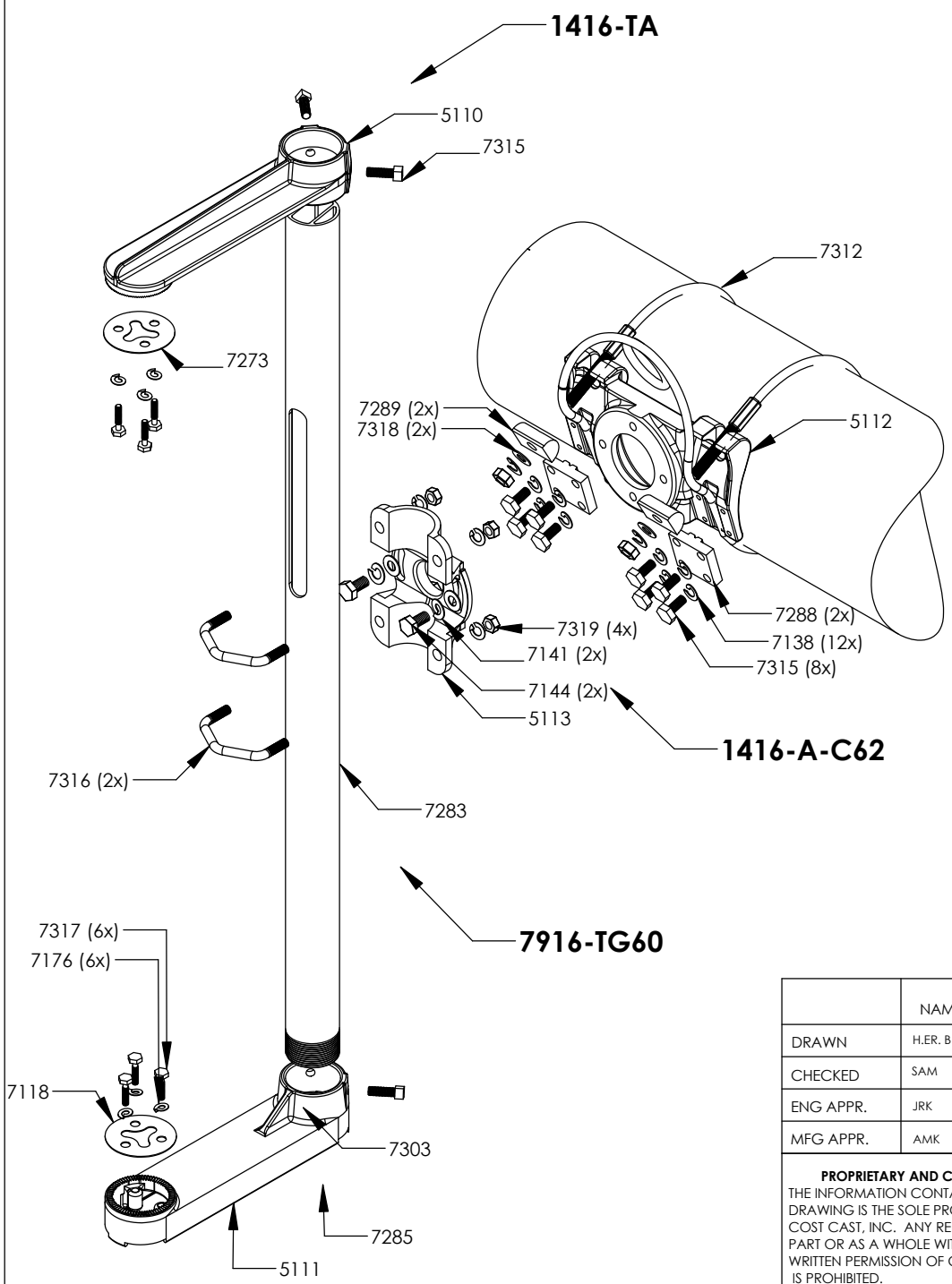
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	12/16/13	RJT
C	CABLE LENGTH	9/23/2016	AMK



ITEM NO.	PART DESCRIPTION	
1416-SS-062	***1416 Saddle & Swivel Assembly,62"Cable Double Swage, SS304***	1
5112	1416 Mast Arm Bracket Saddle, Al Alloy 535.0	1
5113	1416 Mast Arm Bracket Swivel, Al Alloy 535.0	1
7XXX	Aircraft Cable, XX" Long, Double 3/8" Swage, SS304	1
7315	5/16"-18 x 3/4" Cap Screw, SS304	8
7138	5/16" Washer, Lock, SS304	12
7288	Clamp, Cable, Four-Bolt, Extruded, Al,	2
7289	Wedge, Aluminum, Extruded, 1316/1346 & 1416/1446	2
7318	3/8" Washer, Fender, Flat, SS304	2
7316	V-Bolt: 5/16"-18, SS304	2
7319	5/16"-18, Hex Nut	4
7144	3/8"-16 x 1-1/4" Cap Screw, SS304	2
7141	3/8" Washer, Lock, SS304	2
7916-TG60	*Aluminum Tube, 60" Long, Al Alloy 6061-T6*	*1*
1416-TA	***1416 Mast Arm Signal, Tube Arm Brackets, 1,2,3,4, & 5 In-Line Signal Section, SS 304***	1
5110	1416 Mast Arm Bracket Top Arm	1
5111	1416 Mast Arm Bracket Bottom Arm	1
7317	1/4"-20 x 1-1/2" Cap Screw, Hex Head, SS304	6
7176	1/4" Washer, Lock, SS304	6
7118	Washer, Tri-Stud, SS304	2
7315	5/16"-18 x 3/4" Cap Screw, SS304	4
7285	Bottom Arm Cover, Plastic	1

	NAME	DATE
DRAWN	H.ER. B	11/12/12
CHECKED	SAM	11/18/12
ENG APPR.	JRK	12/1/12
MFG APPR.	AMK	12/3/12

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: MACH± 1/32"
TWO PLACE DECIMAL ± .03"
THREE PLACE DECIMAL ± .010"

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL
VARIOUS

FINISH
VARIOUS

DO NOT SCALE DRAWING

COST CAST, INC

TITLE:
1416-G-CXX-60

Value-Brac, Mast-Arm Signal Hanger, 4-Section Signal, XX" Cable, Stainless Steel 304 Certified

SIZE	DWG. NO.	REV
A	13867	C

SCALE: 1:16 | WEIGHT: | SHEET 1 OF 1

5 4 3 2 1